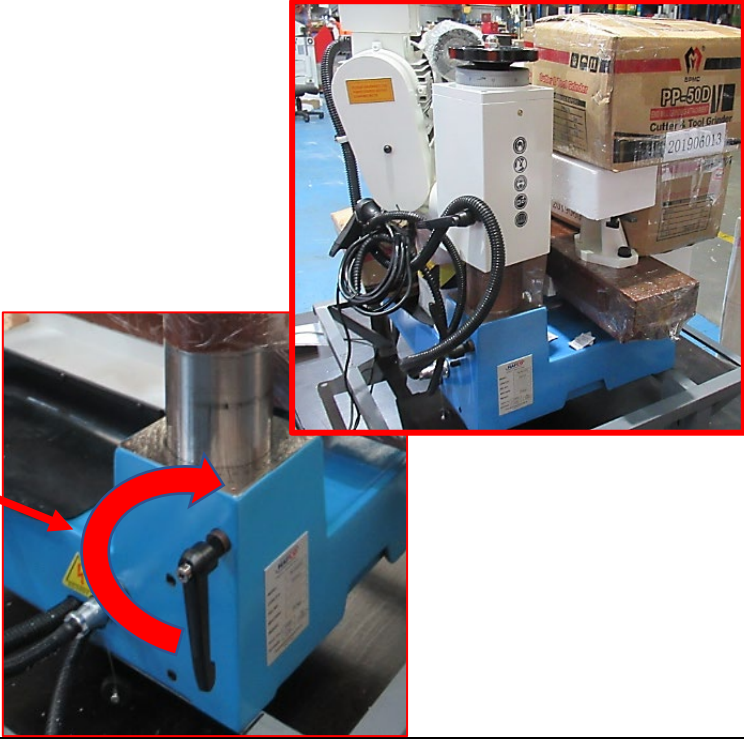


G198 TM6025Q tool and cutter grinder

extra customer instructions

2-8-19

To be used in conjunction with factory manual

<u>Page 4 of Manual</u> 1. <u>location and lifting</u> please note; machine comes with main column lowered in base. WARNING Before lifting machine as per manual instructions with sling, ensure the column is securely locked in the base. To do this, tighten the ratchet lever at the rear the machine to clamp column from sliding out.	
After machine is set up in place. Please note column/grinder assembly can be lifted higher into a second operation position. The position used, depends on the job at hand. With assistance due to the weight of the column/grinder assembly . Undo the ratchet lever and the assembly should be able to swivel freely. It can also be lifted up in base to its higher position. To do this, slide it up above the top position grub screw. Then screw the grub screw in to stop the column sliding back down. Tighten up the ratchet lever.	